

Chemical Compatibility Guide

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Sealing materials - Elastomers

Equipment manufacturers and end users expect sealing systems to operate leak free and to maintain long service life. Reliability is crucial to effective low maintenance cost operations. To find the perfect sealing solution in each individual case both material performance and seal design are critically important. One of the main used material

groups for sealings are the elastomers. They show good properties like elasticity or good chemical compatibility.

The following tables provide a summary of the various elastomer material groups. Trelleborg Sealing Solutions can offer a large number of materials within each group.

Table 1 Elastomers

Designation	Trade Name*	Abbreviation		
		ISO 1629	ASTM D 1418	TSS
Acrylonitrile-Butadiene Rubber (Nitrile Rubber)	Europrene® Krynac® Nipol N® Perbunan NT Breon®	NBR	NBR	N
Hydrogenated Acrylonitrile-Butadiene Rubber	Therban® Zetpol®	HNBR	HNBR	H
Polyacrylate Rubber	Noxtite® Hytemp® Nipol AR®	ACM	ACM	A
Chloroprene Rubber	Baypren® Neoprene®	CR	CR	WC
Ethylene Propylene Diene Rubber	Dutral® Keltan® Vistalon® Buna EP®	EPDM	EPDM	E
Silicone Rubber	Elastoseal® Rhodorsil® Silastic® Silopren®	VMQ	VMQ	S
Fluorosilicone Rubber	Silastic®	FVMQ	FVMQ	F
Tetrafluorethylene-Propylene Copolymer Elastomer	Aflas®	FEPM	TFE/P**	WT
Butyl Rubber	Esso Butyl®	IIR	IIR	WI
Styrene-Butadiene Rubber	Buna S® Europrene® Polysar S®	SBR	SBR	WB
Natural Rubber		NR	WR	WR
Fluorocarbon Rubber	Dai-EI® Fluorel® Tecnoflon® Viton®	FKM	FKM	V
Perfluoro Rubber	Isolast® Kalrez®	FFKM	FFKM	J
Polyester Urethane Polyether Urethane	Zurcon® Adiprene® Pellethan® Vulcollan® Desmopan®	AU EU	AU EU	WU WU
Chlorosulphonated Polyethylene Rubber	Hypalon®	CSM	CSM	WM
Polysulphide Elastomer	Thiokol®	-	TWT	WY
Epichlorohydrin Elastomer	Hydrin®	-	-	WO

* Selection of registered trade names

** Abbreviation not yet standardised

ASTM = American Society for Testing and Materials

ISO = International Organisation for Standardisation

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Table 2 The most important types of synthetic rubber, their grouping and abbreviations

Chemical name	Abbreviation	
	ISO 1629	ASTM D 1418
M - Group (saturated carbon molecules in main macro-molecule-chain) - Polyacrylate Rubber - Ethylene Acrylate Rubber - Chlorosulfonated Polyethylene Rubber - Ethylene Propylene Diene Rubber - Ethylene Propylene Rubber - Fluorocarbon Rubber - Perfluoro Rubber	ACM AEM CSM EPDM EPM FKM FFKM	ACM CSM EPDM EPM FKM FFKM
O - Group (with oxygen molecules in the main macro-molecule chain) - Epichlorohydrin Rubber - Epichlorohydrin Copolymer Rubber	CO ECO	CO ECO
R - Group (unsaturated hydrogene carbon chain) - Chloroprene Rubber - Butyl Rubber - Nitrile Butadiene Rubber - Natural Rubber - Styrene Butadiene Rubber - Hydrogenated Nitrile Butadiene Rubber	CR IIR NBR NR SBR HNBR	CR IIR NBR NR SBR HNBR
Q - Group (with Silicone in the main chain) - Fluorosilicone Rubber - Methyl Vinyl Silicone Rubber	FVMQ VMQ	FVMQ VMQ
U - Group (with carbon, oxygen and nitrogen in the main chain) - Polyester Urethane - Polyether Urethane	AU EU	AU EU

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Application parameters of elastomers

Elastomers as all other organic chemicals have limited use. External influences such as various media, oxygen or ozone as well as pressure and temperature will affect the material properties and therefore their sealing capability.

Elastomers will amongst others swell, shrink or harden and develop cracks or even tears.

Elastomer heat resistance / swelling in oil

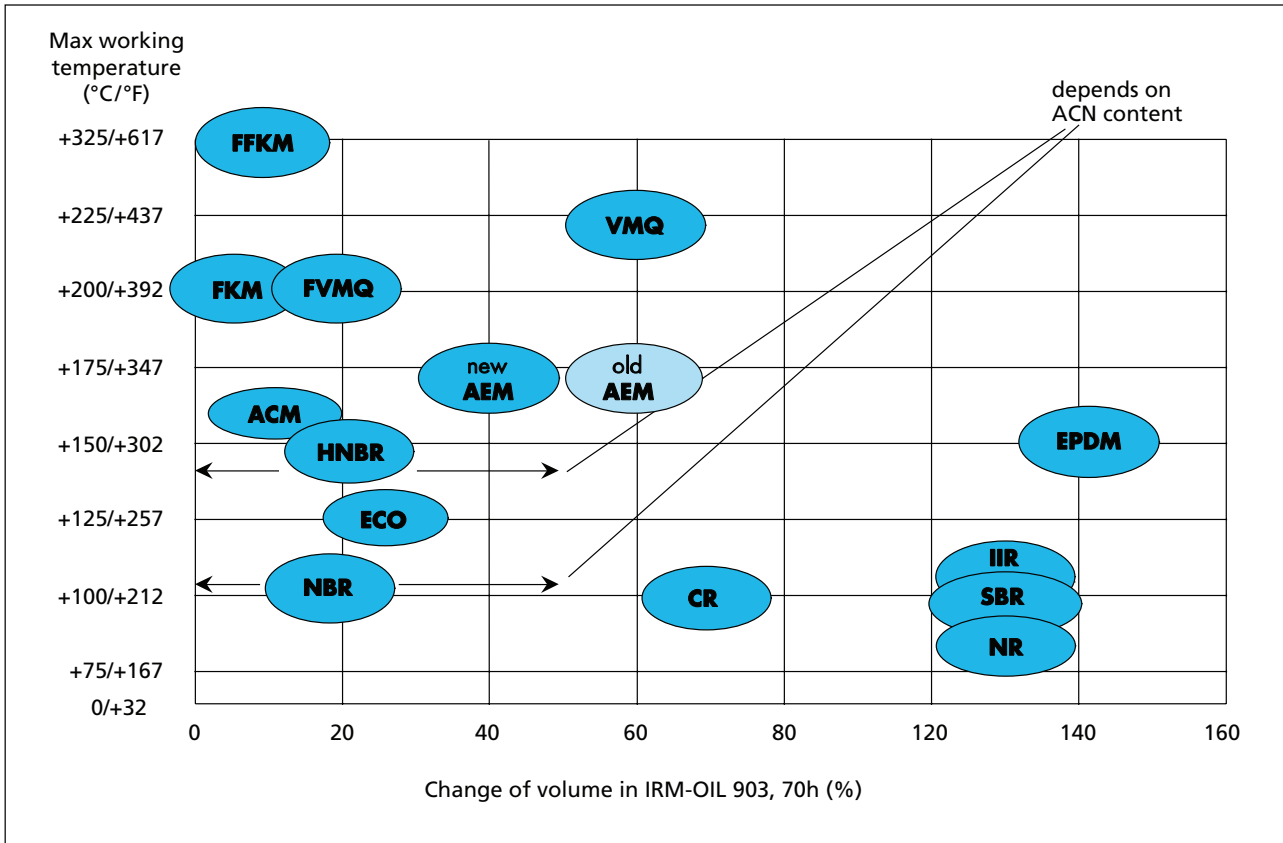


Figure 1 Change of volume in IRM-Oil 903 (old ASTM-Oil No 3)

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Temperature range

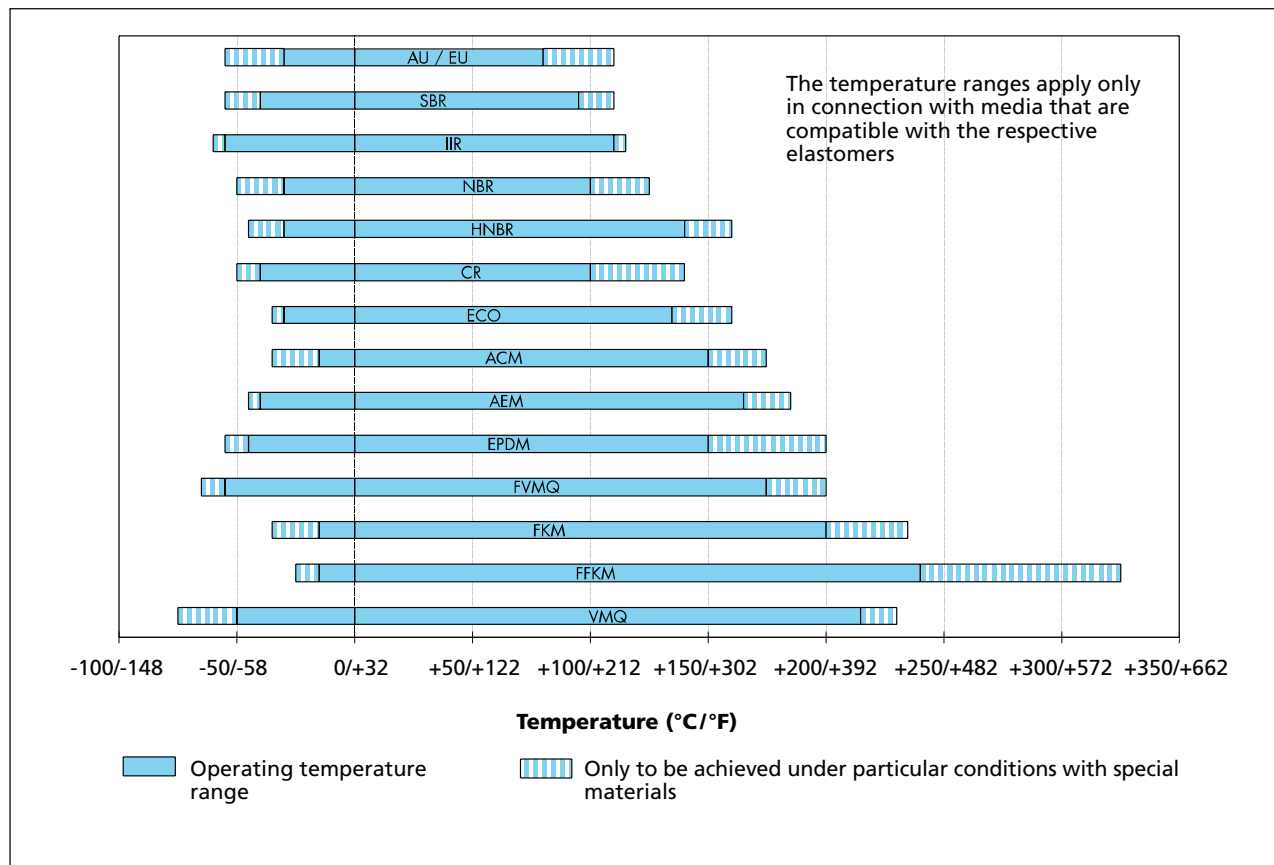


Figure 2 Temperature range of various elastomers

General field of application

Elastomer materials are used to cover a large number of fields of application. The various elastomers can be characterised as follows:

ACM (Polyacrylate Rubber)

ACM shows excellent resistance to ozone, weathering and hot air, although it shows only a medium physical strength, low elasticity and a relatively limited low temperature capability. The operating temperatures range from $-20\text{ }^{\circ}\text{C}/-4\text{ }^{\circ}\text{F}$ and $+150\text{ }^{\circ}\text{C}/+302\text{ }^{\circ}\text{F}$ (for a short period of time up to $+175\text{ }^{\circ}\text{C}/+347\text{ }^{\circ}\text{F}$). Special types can be used down to $-35\text{ }^{\circ}\text{C}/-31\text{ }^{\circ}\text{F}$. ACM-materials are mainly used in automotive applications which require special resistance to lubricants containing many additives (incl. sulphur) at high temperatures.

CR (Chloroprene Rubber)

In general the CR materials show relatively good resistances to ozone, weathering, chemicals and aging.

Also they show good non-flammability, good mechanical properties and cold flexibility. The operating temperatures range between $-35\text{ }^{\circ}\text{C}/-31\text{ }^{\circ}\text{F}$ and $+90\text{ }^{\circ}\text{C}/+194\text{ }^{\circ}\text{F}$ (for a short period of time up to $+120\text{ }^{\circ}\text{C}/+248\text{ }^{\circ}\text{F}$). Special types can be used down to $-55\text{ }^{\circ}\text{C}/-67\text{ }^{\circ}\text{F}$. CR materials are found in sealing applications such as refrigerants, for outdoor applications and in the glue industry.

EPDM (Ethylene Propylene Diene Rubber)

EPDM shows good heat, ozone and aging resistance. In addition they also exhibit high levels of elasticity, good low temperature behaviour as well as good insulating properties. The operating temperatures of applications for EPDM range between $-45\text{ }^{\circ}\text{C}/-49\text{ }^{\circ}\text{F}$ and $+150\text{ }^{\circ}\text{C}/+302\text{ }^{\circ}\text{F}$ (for a short period of time up to $+175\text{ }^{\circ}\text{C}/+347\text{ }^{\circ}\text{F}$). With sulphur cured types the range is reduced to $-45\text{ }^{\circ}\text{C}/-49\text{ }^{\circ}\text{F}$ and $+130\text{ }^{\circ}\text{C}/+266\text{ }^{\circ}\text{F}$ (for short period of time up to $+150\text{ }^{\circ}\text{C}/+302\text{ }^{\circ}\text{F}$). EPDM can often be found in applications with brake fluids (based on glycol) and hot water.

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FFKM (Perfluoro Rubber)

Perfluoroelastomers show broad chemical resistance similar to PTFE as well as good heat resistance. They show low swelling with almost all media. Depending on the material the operating temperatures range between -25 °C/-13 °F and +240 °C/+464 °F. Special types can be used up to +325 °C/+617 °F.

Applications for FFKM can be mostly found in the chemical and process industries and in all applications with either aggressive environments or high temperatures.

FKM (Fluorocarbon Rubber)

Depending on structure and fluorine content FKM materials can differ with regards to their chemical resistance and cold-flexibility. FKM is known especially for its non-flammability, low gas permeability and excellent resistance to ozone, weathering and aging. The operating temperatures of the Fluorocarbon Rubber range between -20 °C/-4 °F and +200 °C/+392 °F (for a short period of time up to +230 °C/+446 °F). Suitable formulated FKM can be used down to -35 °C/-31 °F. FKM is also often used with mineral based oils and greases at high temperatures.

FVMQ (Fluorosilicone Rubber)

FVMQ has a good heat resistance, very good low temperature flexibility, good electrical properties and excellent resistance to weather, ozone and UV rays. FVMQ shows a significant better chemical resistance than standard Silicone especially in hydrocarbons, aromatic mineral oils, fuel and low molecular aromatic hydrocarbons e.g. Benzene and Toluene. The temperature range is between -50 °C/-58 °F and +175 °C/+347 °F (temporary up to +200 °C/+392 °F).

HNBR (Hydrogenated Nitrile Butadiene Rubber)

HNBR is made via selective hydrogenation of the NBR butadiene groups. The properties of the HNBR rubber depend on the ACN content which ranges between 18 % and 50 % as well as on the degree of saturation. HNBR shows good mechanical properties. The operating temperature of HNBR ranges between -30 °C/-22 °F and +140 °C/+284 °F (for a short period of time up to +160 °C/+320 °F) in contact with mineral oils and greases. Special types can be used down to -40 °C/-40 °F.

IIR (Butyl Rubber)

Butyl Rubber shows a very low gas and moisture permeability. In addition IIR also exhibits a good resistance to a large number of organic and inorganic chemicals, ozone, weathering and aging. The electrical insulating properties of IIR are excellent. Its temperature range is between -40 °C/-40 °F and +110 °C/+230 °F and for a short period of time up to +120 °C/+248 °F.

NBR (Nitrile Butadiene Rubber)

The properties of the Nitrile Rubber depend mainly on the ACN content which ranges between 18 % and 50 %. In general they show good mechanical properties. The

operating temperatures range between -30 °C/-22 °F and +100 °C/+212 °F (for a short period of time up to +120 °C/+248 °F). Suitable formulated NBR can be used down to -60 °C/-76 °F. NBR is mostly used with mineral based oils and greases.

Polyurethane (Zurcon® Polyurethane)

Polyurethanes are an exceptionally complex material group. They are individually designed and fit various applications' needs. Therefore it is not possible to unify the materials' properties.

Zurcon® polyurethane materials from Trelleborg Sealing Solutions are customized to appropriate applications and stand out due to their excellent elastic properties and optimum abrasion resistance. Outstanding tensile strength, low compression set and good resistance to O₂ and O₃ are further significant characteristics. Depending on the individual Zurcon® polyurethane type the application temperature range from below -50 °C/-58 °F up to +110 °C/+230 °F, temporary even higher, is feasible.

VMQ (Silicone Rubber)

VMQ shows excellent heat resistance, cold flexibility, dielectric properties and especially good resistance to weather, ozone and UV rays. Specific VMQ formulations are resistant to aliphatic engine and gear oils, water up to +100 °C/+212 °F and high-molecular chlorinated hydrocarbons. The temperature range is between -50 °C/-58 °F and +175 °C/+347 °F (temporary up to +230 °C/+446 °F).

Chemical compatibility

It is important to recognise that when using this guide, the ratings shown are based on published data and immersion tests. These tests are conducted under laboratory conditions predominantly at room temperature and may not represent adequately the conditions in the field. Relative short term laboratory tests may not pick up all the additives and impurities which may exist in long term service applications.

Care must be taken to ensure that all aspects of the application are considered carefully before a material is selected. For example at elevated temperatures some aggressive fluids can cause a much more marked effect on an elastomer than at room temperature.

Physical properties as well as fluid compatibility need to be considered. Compression set, hardness, abrasion resistance and thermal expansion can influence the suitability of a material for a particular application.

It is recommended that users conduct their own tests to confirm the suitability of the selected material for each application.

Our experienced technical staff can be consulted for further information on specific applications.

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Rating system

- A Very good suitability
Elastomer shows little or no effect from exposure.
Little effect on performance and physical properties.
Very good resistance.
- B Good suitability
Some effects from exposure with some loss of physical properties. Some chemical swelling.
- C Limited suitability
Significant swell and loss of physical properties after exposure. Additional tests should be done.
- U The elastomer is unsuitable for application in this media.
- Insufficient information available for service in this media.

A

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Acetaldehyde	U	U	-	B	A	U	B/C	U	U	U	-
Acetamide	-	-	A	A	A	U	A	A	A	A	B
Acetic Acid	C	U	B	A	A	C	A	C	C	C	B
Acetic Acid Chloride	U	U	U	U	A	A	A	A	U	U	U
Acetic Acid Vapors	U	U	C	A	A	U	A	C	U	U	U
Acetic acid, 96-99,5% (Glacial)	U	U	U	B	A	U	B	U	U	U	B
Acetic Anhydride	U	U	C	B	A	U	A	C	U	U	B
Acetone	U	U	U	A	A	U	B	U	U	U	U
Acetophenone	U	U	U	A	A	U	A	U	U	U	U
Acetylacetone	U	U	U	A	A	U	B	U	U	U	U
Acetylchloride	U	U	U	U	A	A	A	A	U	U	U
Acetylene Gas	A	-	B	A	A	A	A	A	A	A	B
Acetylene Tetrabromide	-	U	B	A	A	A	A	-	U	U	-
Acrolein	U	U	C	A	A	U	A	-	C	C	-
Acrylonitrile	U	U	U	U	A	U	C	U	U	U	U
Adipic Acid	U	U	A	A	A	A	A	A	A	A	A
Adipic Acid diethylene glycol ester	-	-	-	A	A	U	A	-	U	U	-
Aero Lubriplate	A	A	A	U	A	A	A	A	A	A	B
Aero safe 2300	U	U	U	A	A	U	A	U	U	U	U
Aero safe 2300 W	U	U	U	A	A	U	A	U	U	U	U
Aero Shell 1 AC Grease	A	A	B	U	A	A	A	A	A	A	B
Aero Shell 17 Grease	A	A	B	U	A	A	A	A	A	A	B
Aero Shell 7 A Grease	A	A	B	U	A	A	A	A	A	A	B
Aero Shell 750	B	U	U	U	A	A	A	B	B	B	U
Aero Shell Fluid 4	B	B	U	U	A	A	A	A	A	A	U

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Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Aerozene 50 (50%Hydrazine, 50% UDMH)	-	U	U	A	B (J9505)	U	A	U	U	U	U
Air	A	A	A	A	A	A	A	A	A	A	A
Alcohol (Methanol)	C	U	B	A	A	C	A	A	B	B	B
Alkyl Arylsulphonic Acid	U	U	C	A	A	U	A	U	C	C	U
Alkyl Benzene	U	U	U	U	A	A	A	A	U	U	U
Allyl Alcohol (2-Propene-1-ol)	U	U	A	A	A	B	A	U	B	B	U
Allyl Chloride (3-Chloro-1-Propene)	-	U	U	U	A	-	A	-	U	U	A
Allyl Ketone	U	U	C	A	A	U	B	U	U	U	B
Aluminium Acetat	U	U	B	A	A	U	A	U	B	B	U
Aluminium Bromide	A	U	A	A	A	A	A	A	A	A	A
Aluminium Fluoride	-	U	A	A	A	A	A	A	A	A	B
Aluminium Nitrate	U	U	A	A	A	A	A	-	A	A	B
Aluminium Phosphate	A	U	A	A	A	A	A	A	A	A	A
Aluminium Sulfate	U	U	A	A	A	A	A	A	A	A	A
Aluminium-Potassiumsulfate Solution	-	-	-	A	A	-	A	-	-	-	-
Aluminum Chloride Solution	A	C	A	A	A	A	A	A	A	A	B
Aluminum Hydroxide Solution	U	U	A	A	A	A	A	A	A	A	A
Aluminum Sulphate Solution	U	-	A	A	A	A	A	A	A	A	A
Ambrex 33 (Mobile)	A	B	B	U	A	A	A	U	A	A	U
Ambrex 830 (Mobile)	A	A	B	U	A	A	A	A	A	A	B
Amines, primary (such as Methyl, Ethyl, Propyl, Allyl)	U	U	U	A	A	U	A	U	U	U	C
Aminoacetic Acid	U	U	A	A	A	A	A	U	B	B	U
Ammonia (gas)	U	U	A	A	A (J9503)	U	A	U	A	A	A
Ammonia (gas, hot)	U	U	B	B	A (J9503)	U	A	U	U	U	U
Ammonia (liquid)	U	U	-	A	A	U	A	-	B	B	-
Ammonia Solution	U	U	-	A	A	U	A	-	B	B	-
Ammonia, anhydrous	U	U	A	A	A (J9503)	U	A	U	A	A	B
Ammonia, aqueous Solution	U	U	A	A	A	U	A	U	C	C	C
Ammonia-Lithium	U	U	U	B	A	U	A	U	B	B	U
Ammonium Acetate	-	U	B	A	A	U	A	-	A	A	-
Ammonium Carbonate	-	U	B	A	A	U	A	-	A	A	-
Ammonium Carbonate Solution	-	-	B	A	A	-	A	-	U	U	-
Ammonium Chloride	B	U	A	A	A	A	A	A	A	A	A
Ammonium Chloride Solution	-	-	A	A	A	-	A	-	A	A	-
Ammonium Fluoride	U	U	B	A	A	B	A	B	A	A	A

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Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Ammonium Hydroxide	U	U	A	A	A	U	A	-	U	U	-
Ammonium Hydroxide Solution	U	U	A	A	A	U	A	-	U	U	-
Ammonium Nitrate Solution	U	-	A	A	A	-	A	-	A	A	-
Ammonium Nitrite	-	-	B	A	A	-	A	-	A	A	B
Ammonium Phosphate, Monobasic, Dibasic, Tribasic	-	-	A	A	A	-	A	-	A	A	A
Ammonium Sulfate Solution	U	U	A	A	A	U	A	B	A	A	B
Ammonium Sulfide	U	U	B	A	A	U	A	B	B	B	B
Ammonium Thiocyanate	-	B	-	A	A	-	A	-	A	A	A
Amyl Acetate	U	U	U	A	A	U	A	U	U	U	U
Amyl Alcohol	U	U	B	A	A	B	A	B	B	B	U
Amyl Borate	-	-	A	U	A	-	A	-	A	A	-
Amyl Chloride	U	U	U	U	A	A	A	B	U	U	U
Amyl Naphtalene	U	U	U	U	A	A	A	A	U	U	U
Anderol L-774	A	U	U	U	A	A	A	A	A	A	U
Aniline Chlorohydrate	U	U	B	B	A	B	A	B	B	B	U
Aniline Liquid	U	U	U	A	A	U	A	U	U	U	U
Animal Fats	A	A	B	B	A	A	A	A	A	A	B
Anisole	U	U	U	U	A	U	A	U	U	U	U
Antimony Chloride	B	U	B	A	A	A	A	A	A	A	B
Antimony Chloride, dry	B	B	A	A	A	A	A	A	A	A	A
Aqua Regia (Nitric Acid/Hydrochloric Acid)	U	U	U	U	B	U	U	U	U	U	U
Argon Gas	A	A	A	A	A	A	A	A	A	A	A
Aromatic Fuels (up to 50% Aromatic)	B	B	U	U	A	A	A	A	A	A	U
Aromatic Hydrocarbons (100% Aromatic)	U	U	U	U	A	A	A	A	U	U	U
Arsenic Acid	C	C	A	A	A	A	A	A	A	A	A
Arsenic Acid, Solution	C	C	A	A	A	A	A	A	A	A	A
Asphalt, Emulsion	B	B	B	U	A	A	A	B	B	B	U
ASTM Test Fuel A	B	A	B	U	A	A	A	A	A	A	U
ASTM Test Fuel B	U	U	U	U	A	A	A	A	A	A	U
ASTM Test Fuel C	U	U	U	U	A	A	A	B	B	B	U
ASTM-Oil IRM 902	A	B	B	U	A	A	A	A	A	A	B
ASTM-Oil IRM 903	A	B	U	U	A	A	A	A	A	A	B
ASTM-Oil No.1	A	B	B	U	A	A	A	A	A	A	A
ATM-Brake Fluid (Glycolbased)	U	U	B	A	A	U	A	A	U	U	A
Automatic-Transmission Fluid	U	A	B	U	A	A	A	A	A	A	B
Automotive Gasoline	C	B	U	U	A	A	A	A	A	A	U

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B

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Barium Carbonate	-	A	-	A	A	A	A	A	A	A	A
Barium Chloride Solution	U	A	A	A	A	A	A	A	A	A	A
Barium Hydroxide Solution	U	U	A	A	A	A	A	A	A	A	A
Barium Nitrate Solution	U	A	A	A	A	A	A	A	A	A	A
Barium Sulfate	A	A	A	A	A	A	A	A	A	A	A
Barium Sulfide Solution	U	A	A	A	A	A	A	A	A	A	A
Battery Acid (Sulfuric Acid diluted)	U	U	U	A	A	A	A	U	U	U	U
Beef Tallow	C	-	B	U	A	A	A	B	A	A	B
Beer	U	C	A	A	A	A	A	A	A	A	A
Beet Sugar Sap	U	-	B	A	A	A	A	A	A	A	A
Benzaldehyde	U	U	U	B	A	U	A	U	U	U	B
Benzenesulfonic Acid	U	U	B	-	A	A	A	B	U	U	U
Benzine (Gasoline)	C	B	U	U	A	A	A	A	A	A	U
Benzine 50/Benzene 30/Ethanol 20	U	U	U	U	A	B	A	B	U	U	U
Benzine 50/Benzene 50	U	U	U	U	A	B	A	B	U	U	U
Benzine 60/Benzene 40	U	U	U	U	A	B	A	B	U	U	U
Benzine 70/Benzene 30	U	U	U	U	A	A	A	A	B	B	U
Benzine 80/Benzene 20	U	U	U	U	A	A	A	A	B	B	U
Benzoic Acid, Solution	B	U	B	B	A	A	A	A	B	B	B
Benzol (Benzene)	U	U	U	U	A	A	A	B	U	U	U
Benzophenone	U	U	-	B	A	A	A	A	-	-	-
Benzyl Alcohol	U	U	B	B	A	A	A	B	U	U	B
Benzyl Chloride	U	U	U	U	A	A	A	A	U	U	U
Biphenyl	U	-	U	U	A	A	A	B	U	U	U
Bitumen	U	B	U	U	A	A	A	A	U	U	U
Black Liquor	U	U	B	B	A	B	A	-	B	B	-
Blast Furnace Gas	B	U	U	U	A	A	A	B	U	U	A
Bleach Solution	U	U	U	A	A	A	A	B	U	U	U
Bleaching Powder Solution	U	U	B	A	A	A	A	B	C	C	B
Boiler Feed Water	U	U	C	A	A	B	A	B	B	B	C
Bone Oil	A	A	U	U	A	A	A	A	A	A	U
Borax (Sodiumborate)	A	U	B	A	A	A	A	A	B	B	A
Borax Solutions	U	U	U	A	A	B	A	B	B	B	B
Boric Acid	U	B	B	A	A	A	A	A	A	A	A
Brake Fluids (based on glycol ether)	U	U	B	A	A	U	A	U	U	U	U
Brake Fluids (based on mineral oil)	-	A	B	-	A	A	A	-	A	A	-

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Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Bromine	U	U	U	U	A	B	B	B	U	U	U
Bromine Solution in Water	U	U	U	U	A	A	A	B	U	U	U
Bromine Vapour	U	U	U	U	A	B	B	B	U	U	U
Bromobenzene	U	U	U	U	A	A	A	B	U	U	U
Bromochlorotrifluoroethan	U	U	U	U	A	A	A	B	U	U	U
Bunker Oil	A	B	U	U	A	A	A	A	B	B	B
Butadiene	U	U	U	U	A	B	A	B	U	U	U
Butandiol	-	U	B	A	A	U	A	U	A	A	U
Butane	A	B	B	U	A	A	A	A	A	A	U
1-Butanethiol	U	-	U	U	A	A	A	U	U	U	U
Butanole	U	U	B	B	A	A	A	A	A	A	B
Butantriol	A	B	B	A	A	A	A	A	A	A	A
Butene	-	B	C	U	A	A	A	B	B	B	U
Buthylphenol	U	U	U	U	A	B	A	-	U	U	U
Butter	B	B	B	B	A	A	A	A	A	A	B
Buttermilk	U	A	A	A	A	A	A	A	A	A	A
Butyl Acetate	U	U	U	B/C	A	U	B/C	U	U	U	U
Butyl Alcohol	U	U	B	A	A	A	A	A	A	A	B
Butyl Amine	U	U	U	-	A (J9503)	U	A	U	U	U	C
Butyl Carbitol	U	-	C	A	A	C	A	U	U	U	U
Butyl Cellosolve	U	U	C	A	A	U	A	U	C	C	-
Butyl Diglycol	-	-	-	A	A	A	A	-	A	A	-
Butyl Phthalate	U	U	U	A	A	U	A	A	U	U	A
Butyl Pyrocatechol	U	-	-	B	A	A	A	B	U	U	-
Butyl Stearate	-	A	U	U	A	A	A	B	B	B	B
Butylbenzoate	U	-	U	A	A	A	A	A	U	U	-
Butylene	-	B	C	U	A	A	A	B	B	B	U
Butylether	U	U	U	U	A	U	A	U	U	U	U
Butyraldehyd	U	-	U	B	A	U	A	U	U	U	U
Butyric Acid	U	U	C	U	A	A	A	B	B	B	U
Butyric Acid Butyl Ester	U	-	U	B	A	B	A	B	U	U	-

Chemical Compatibility Guide

C

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Calcium Acetate	U	B	B	A	A	U	A	U	B	B	U
Calcium Bisulfate	-	A	-	A	A	A	A	A	A	A	A
Calcium Bisulfide Solution	C	C	B	A	A	B	A	C	B	B	C
Calcium Carbonate	-	A	A	A	A	A	A	-	A	A	A
Calcium Carbonate Slurry	U	U	A	A	A	A	A	A	A	A	A
Calcium Chloride	B	B	A	A	A	A	A	A	A	A	A
Calcium Chloride, brine	U	B	A	A	A	A	A	A	A	A	A
Calcium Cyanide	-	-	A	A	A	-	A	-	A	A	A
Calcium Hydroxide Solution	U	B	A	A	A	A	A	A	A	A	A
Calcium Hypochlorite Solution	U	U	B	A	A	A	A	A	C	C	B
Calcium Nitrate	B	B	A	A	A	A	A	A	A	A	B
Calcium Oxide	U	A	-	A	A	A	A	A	A	A	B
Calcium Phosphate Slurry	U	U	B	A	A	A	A	A	A	A	A
Calcium Silikate	-	-	A	A	A	A	A	-	A	A	-
Calcium Sulfate	-	A	-	A	A	A	A	A	A	A	A
Calcium Sulfide	U	A	A	A	A	A	A	A	A	A	B
Calcium Sulfite	U	A	A	A	A	A	A	A	A	A	A
Calcium Thiosulfate	U	A	A	A	A	A	A	A	B	B	A
Caliche Solution (Sodium Nitrate)	U	B	B	A	A	A	A	A	B	B	B
Campher	U	U	B	U	A	B	A	U	A	A	U
Campher Oil	-	-	U	U	A	B	A	-	A	A	-
Cane Sugar Sap	U	-	-	A	A	A	A	A	A	A	A
Carbitol	-	U	B	B	A	B	A	B	B	B	B
Carbolic Acid (Penole)	U	C	U	B	A	A	A	A	U	U	U
Carbolineum	U	U	-	B	A	A	A	U	B	B	U
Carbon Dioxide, dry	B	U	B	B	A	A	A	B	A	A	B
Carbon Dioxide, wet	U	U	B	B	A	A	A	B	A	A	B
Carbon Disulfide	U	U	U	U	A	A	A	C	U	U	U
Carbon Monoxide	A	A	B	A	A	B	A	B	A	A	A
Carbonic Acid	U	B	B	A	A	A	A	B	A	A	B
Carboxylic Acids	-	A	A	A	A	A	A	A	A	A	A
Casein	-	-	A	B	A	A	A	A	A	A	A
Castor Oil	A	A	A	B	A	A	A	A	A	A	A
Cellosolve (2-Etho-yethanol)	U	U	U	B	A	U	A	U	U	U	U
Celluloseacetat	-	A	U	B	A	U	A	-	A	A	A
Chile Salpetre (Sodium Nitrate)	U	B	B	A	A	A	A	A	B	B	B

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Chinawood Oil	-	C	B	U	A	A	A	A	A	A	U
Chloracetic Acid	U	U	U	A	A	U	A	B	U	U	U
Chloracetic Acid Ethylester	U	U	U	U	A	A	A	B	U	U	U
Chloric Acid	U	U	U	B	A	B	A	U	U	U	U
Chloride of Lime	U	U	U	A	A	A	A	A	U	U	B
Chlorine Dioxide	U	-	U	C	B	A	A	B	U	U	-
Chlorine gas, anhydrous	-	-	C	A	A	A	A	-	C	C	-
Chlorine Water	U	U	U	B	A	A	A	U	U	U	U
Chlorine, liquid	U	U	U	B	A	A	A	C	U	U	U
Chloroacetaldehyde	U	U	U	A	B	U	A	C	U	U	U
Chloroacetone	B	U	U	A	A	U	B	U	U	U	U
Chloroamine	U	U	A	A	A	U	A	U	A	A	U
Chlorobenzene	U	U	U	U	A	B	A	B	U	U	U
Chlorobromomethane	U	U	U	B	A	B	A	B	U	U	U
Chlorobutadiene	U	U	U	U	A	B	A	B	U	U	U
Chloroform	U	U	U	U	A	B	A	C	U	U	U
Chloromethyl Ether	U	U	U	C	A	U	A	U	U	U	U
Chloronaphthalene	U	U	U	U	A	A	A	B	U	U	U
(o)-Chlorophenol	U	U	U	U	A	A	A	U	U	U	U
Chlorosulfonic Acid	U	U	U	C	A	U	A	U	U	U	U
Chlorothene	U	U	U	U	A	B	B	B	U	U	U
Chlorotoluene	U	U	U	U	A	A	A	B	U	U	U
Chrome Alum	U	-	A	A	A	A	A	-	A	A	A
Chromic Acid	U	U	U	C	A	A	A	C	U	U	C
Chromo sulfuric Acid	U	U	U	U	A	A	A	U	U	U	U
Cider	U	U	B	A	A	B	A	A	A	A	B
CIP fluids, acidic*	U	U	U	A	A	B	A	U	U	U	U
CIP fluids, alkaline	U	U	U	A	A	U	A	U	U	U	U
Citric Acid	U	U	A	A	A	A	A	A	A	A	A
Citrous Oils	-	U	B	U	A	A	A	-	B	B	B
Coal Tar	-	U	-	U	A	B	A	A	B	B	B
Cobalt Chlorite	B	B	A	A	A	A	A	A	A	A	B
Coca-Cola	U	B	B	A	A	B	A	A	A	A	A
Cocoa Butter	-	B	B	U	A	A	A	B	A	A	C
Coconut Grease	A	B	B	U	A	A	A	A	A	A	A
Coconut Oil	A	A	B	U	A	A	A	A	A	A	A
Coconut, Fatty Acid	A	A	B	U	A	A	A	A	A	A	A
Cod-liver Oil	A	A	B	B	A	A	A	A	A	A	B
Coffee	U	U	A	A	A	A	A	A	A	A	A

* organic/inorganic acids, please contact our specialists

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Coffee Extract	U	U	A	A	A	A	A	A	A	A	A
Coke Oven Gas	U	U	U	U	A	A	A	B	U	U	B
Copper Acetate Solution	U	U	C	B	A	U	A	U	U	U	U
Copper Ammonium Acetate	U	U	C	A	A	U	A	U	U	U	U
Copper Chloride, Solution	U	B	B	A	A	A	A	A	A	A	A
Copper Cyanide	A	B	A	A	A	A	A	A	A	A	A
Copper Fluoride	U	-	B	A	A	A	A	U	B	B	U
Copper Nitrate	U	U	B	A	A	A	A	U	B	B	U
Copper Sulfate (Blue Vitriol) Solution	U	U	A	A	A	A	A	A	A	A	A
Corn Oil	B	A	B	U	A	A	A	A	A	A	B
Cotton Oil	A	A	C	C	A	A	A	A	A	A	A
Cottonseed Oil	A	A	B	U	A	A	A	A	A	A	B
Cresol	U	U	U	U	A	A	A	C	U	U	U
Crontonaldehyde	U	U	U	A	A	U	A	U	U	U	U
Crude Oil	-	U	U	U	A	A	A	A	B	B	U
Cumene	U	U	U	U	A	A	A	U	U	U	U
Cuprous Ammonia Acetate Solution	U	U	U	A	A	U	A	U	U	U	U
Cyanic Acid	U	-	B	A	A	A	A	B	B	B	-
Cyanic Acid Solution	U	-	B	A	A	A	A	B	B	B	-
Cyclohexane	B	A	C	U	A	A	A	A	A	A	U
Cyclohexanole	-	-	U	U	A	A	A	A	B	B	-
Cyclohexanone	U	U	U	U	A	U	B	U	U	U	U
Cyclohexylamine	U	U	U	C	A (J9503)	U	A	U	U	U	U
(p)-Cymene	U	U	U	U	A	A	A	B	U	U	U

D

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
DDT Solutions (Kerosene Solvent)	B	B	C	U	A	A	A	A	A	A	U
DDT Solutions (Toluene Solvent)	U	U	U	U	A	A	A	A	U	U	U
Decalin (Decahydronaphtalene)	B	U	U	U	A	A	A	A	U	U	U
Decane	A	U	U	U	A	A	A	A	A	A	B
Dextrin	U	U	A	A	A	A	A	A	A	A	A
Dextrose	B	B	-	A	A	A	A	A	A	A	A

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Di-Isobutyl Ketone	U	U	U	A	A	U	A	U	U	U	U
Di-Isobutylene	U	U	U	U	A	A	A	C	B	B	U
Di-Isooctyl Sebacate	U	U	U	B	A	B	A	U	U	U	U
Di-Isopropyl Benzene	U	U	U	U	A	A	A	A	U	U	U
Di-Isopropyl Ketone	U	U	U	A	A	U	A	U	U	U	U
Diacetone	-	B	-	A	A	U	A	U	-	-	-
Diacetone Alcohol	U	U	B	A	A	U	A	U	U	U	U
1,2-Diaminoethane	U	U	B	A	A (J9503)	U	A	U	B	B	U
Diamylamine	U	U	U	A	A (J9503)	U	A	U	U	U	U
Diazinone	-	-	U	U	A	B	A	B	U	U	U
Dibenzyl Sebacate	U	B	U	B	A	B	A	U	U	U	U
Dibenzylether	C	B	-	B	A	C	A	-	U	U	B
Dibromodifluoromethane	U	U	U	B	A	-	A	U	U	U	U
Dibromomethylbenzene	U	U	U	U	A	A	A	B	U	U	U
Dibutyl Ether	U	U	U	U	A	U	A	U	U	U	U
Dibutyl Phthalate	U	-	U	B	A	C	A	B	U	U	C
Dibutyl Sebacate	U	U	U	B	A	B	A	B	U	U	B
Dibutylamine	U	U	U	U	A (J9503)	U	A	U	U	U	U
Dichloro Acetic Acid	U	U	U	U	A	U	A	-	U	U	U
Dichloro Acetic Acid Methylester	U	U	U	A	A	U	A	U	U	U	U
Dichloro-iso-propylene ether	U	B	U	U	A	U	A	U	U	U	U
Dichlorobutane	U	U	U	U	A	A	A	B	B	B	U
Dichlorobutylene	U	U	U	U	A	B	A	U	U	U	U
Dichloroethane	U	U	U	U	A	B	B	U	U	U	U
Dichloroethylene	-	U	U	U	A	B	B	-	U	U	U
Dichloromethane	U	U	U	U	A	B	A	C	U	U	U
Dichloropentane	U	U	U	U	A	A	A	C	U	U	U
3,1-Dichloropropene	-	U	U	U	A	-	A	-	U	U	A
Dichlorobenzene	U	U	U	U	A	A	A	B	U	U	U
Dicyclohexylamine	U	U	U	U	A (J9503)	U	A	U	U	U	U
Diesel Fuel	U	B	U	U	A	A	A	A	A	A	U
Diesel Oil	B	A	U	U	A	A	A	A	A	A	U
Diethanolamine	U	U	U	B	A	U	A	U	U	U	U
Diethyl Amin	U	U	U	B	A (J9503)	U	A	U	U	U	B
Diethyl Aniline	U	U	U	A	A	U	A	U	U	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Diethyl Benzene	U	U	U	U	A	A	A	A	U	U	U
Diethyl Carbonate	U	U	U	U	A	A	A	B	U	U	U
Diethyl Ether	U	B	U	B/C	A	U	A/B	U	U	U	U
Diethyl Formaldehyde	U	U	U	A	A	U	A	U	U	U	U
Diethyl Hydrazine	U	U	C	A	A	U	A	U	C	C	U
Diethyl Maleate	U	U	C	A	A	U	A	U	C	C	U
Diethyl Sebacate	U	U	U	B	A	B	A	B	U	U	B
Diethyl Sulfate	-	U	-	-	A	U	A	-	U	U	U
Diethylene Glycol	U	U	A	A	A	A	A	A	A	A	B
Diethylene Triamine	U	U	U	A	A (J9503)	U	A	U	U	U	U
Diglycolic Acid	U	-	B	A	A	A	A	U	U	U	U
Dihexyl Phthalic Acid Ester	U	-	U	-	A	U	A	-	U	U	U
Dihydroxy Tartaric Acid (Tartaric Acid)	U	U	A	B	A	A	A	A	A	A	A
1,4-Dihydroxybenzene	B	-	U	B	A	U	A	B	U	U	U
Dimethyl Amine	U	U	U	B	A (J9503)	U	A	U	U	U	U
Dimethyl Aniline	U	U	U	B	A	U	A	U	U	U	U
Dimethyl Ether	U	B	U	A	A	U	B	U	U	U	U
Dimethyl Formamide	U	U	U	A/B	A/B	U	B	U	U	U	U
Dimethyl Hydrazine	-	-	B	A	A	U	A	U	B	B	U
Dimethyl Ketone	U	U	U	A	A	U	A	U	U	U	U
Dimethyl Phenol	-	-	U	U	A	U	A	U	U	U	U
Dimethyl Phthalate	U	U	U	B	A	B	A	B	U	U	-
Dimethylbutane	A	-	B	U	A	A	A	A	A	A	U
Dinitro Toluene	U	U	U	U	A	U	A	U	U	U	U
Dinitrogene Oxid	A	A	A	B	A	A	A	A	A	A	A
Diocetyl Amine	U	U	U	A	A (J9503)	U	A	U	U	U	U
Diocetyl Phthalate	U	B	U	B	A	B	A	B	U	U	B
Diocetyl Sebacate	U	B	U	B	A	B	A	U	U	U	U
Dioxane	U	U	U	B	A	U	B	U	U	U	U
Dioxolane	-	U	U	B	A	U	A	U	U	U	U
Dipentene	U	U	U	U	A	A	A	U	B	B	U
Diphenyl	U	U	U	U	A	A	A	B	U	U	U
Diphenyl Ether	U	U	U	U	A	B	A	B	U	U	U
Diphenyle Oxide	-	U	-	U	A	A	A	B	U	U	U
Dipropylene Glycol	B	B	B	B	A	B	A	B	B	B	B
Dithionite	-	-	B	A	A	A	A	U	B	B	U
Divinyl Benzene	U	U	U	U	A	A	A	B	U	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
DMT (Dimethyl Terephthalate)	U	U	U	A	A	A	A	B	U	U	U
DNCB (Dinitrochlorobenzene)	U	U	U	U	A	A	A	B	U	U	U
Dodecanol	-	-	A	B	A	A	A	-	B	B	-
Domestic Fuel Oils	A	A	B	U	A	A	A	A	A	A	U
Dowtherm A	U	U	U	U	A	A	A	B	U	U	U
Dowtherm E	U	U	U	U	A	A	A	B	U	U	U
Duodecanol (Lauryl alcohol)	B	U	A	B	A	A	A	U	B	B	A

E

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Epichlorhydrin	U	U	U	B	A (J9503)	U	A	U	U	U	U
Essential Oils	U	B	U	U	A	B	A	B	U	U	U
Ethane	A	B	B	U	A	A	A	A	A	A	B
Ethanol Amine	U	U	C	B	A (J9503)	U	A	U	C	C	C
Ether	U	U	U	C	A	U	A	U	U	U	U
Ethyl Acetate	U	U	U	B/C	A	U	C	U	U	U	U
Ethyl Alcohol, Ethanol	U	U	A	A	A	U	A	A	A	A	B
Ethyl Benzene	U	U	U	U	A	B	A	B	U	U	U
Ethyl Bromide	U	U	U	U	A	A	A	A	B	B	U
Ethyl Cellulose	U	U	B	B	A	U	A	U	B	B	U
Ethyl Hexanole	U	U	A	A	A	A	A	A	A	A	B
Ethyl Oxalate	U	A	U	A	A	A	A	B	U	U	U
Ethyl Pentachlorobenzene	U	U	U	U	A	A	A	B	U	U	U
Ethyl Pyridine	U	U	U	A	A	C	A	U	U	U	U
Ethyl Sulfate (Diethyl Sulfate)	U	U	A	A	A	U	A	C	U	U	A
Ethylacrylate	U	U	U	-	A	U	A	U	U	U	U
Ethylchloride	U	U	B	B	A	B	A	A	U	U	U
Ethylchloroacetate	-	U	B	B	A	A	A	U	B	B	U
Ethylene	B	B	C	U	A	A	A	A	A	A	U
Ethylene Bromide	U	U	U	C	A	A	A	C	U	U	U
Ethylene Chloride	-	-	B	B	A	B	A	-	-	-	U
Ethylene Chlorohydrin	U	U	B	B	A	U	A	B	U	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Ethylene Diamine	U	U	U	A	A (J9503)	U	B	U	U	U	U
Ethylene Dibromide	U	U	U	U	A	A	A	C	U	U	U
Ethylene Dichloride	U	U	U	U	A	A	A	C	U	U	U
Ethylene Glycol	C	B	B	A	A	A	A	A	A	A	C
Ethylene Glycol Ethylether (Cellosolve)	U	U	U	B	A	U	A	U	U	U	U
Ethylene Oxide	U	U	U	B	A (J9503)	U	A	U	U	U	U
Ethylene Silicate	-	B	A	A	A	A	A	A	A	A	-
Ethylene Trichloride	U	U	U	C	A	B	A	B	U	U	U

F

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Fats (animal/vegetable)	A	A	A	U	A	A	A	A	A	A	B
Fatty Acids	A	A	B	U	A	A	A	A	B	B	A
Ferric Chloride Solution	-	A	B	A	A	A	A	A	A	A	B
Ferric Nitrates	B	B	A	A	A	A	A	A	A	A	B
Ferric Sulfate (Ferric Vitrinol)	B	B	A	A	A	A	A	A	A	A	B
Ferric Sulfate Solution	-	A	A	A	A	A	A	A	A	A	B
Fir Oil	U	B	U	U	A	A	A	A	B	B	U
Fish Oil	A	B	B	U	A	A	A	A	A	A	A
Fluorine	U	-	-	U	B	U	U	U	U	U	U
Fluorobenzene	U	-	U	U	A	B	A	B	U	U	U
Fluorosilicic Acid	-	-	B	A	A	A	A	U	B	B	U
Formaldehyde (Formalin-Solution)	U	U	U	A	A	U	A	U	C	C	C
Formaldehyde (Methanal)	U	U	U	A	A	B	A	U	B	B	B
Formamide	-	U	U	A	A (J9503)	B	B	-	B	B	-
Formic Acid	U	U	B	B	A	U	A	U	U	U	U
Freon 11	-	U	U	U	B	B	B	B	A	A	U
Freon 112	-	B	B	U	A	B	B	B	B	B	U
Freon 113	-	B	A	U	B	B	B	U	A	A	U
Freon 114	-	A	A	A	B	B	B	B	A	A	U
Freon 114 B2	-	B	B	U	B	B	B	B	B	B	U
Freon 115	-	B	A	A	B	B	B	B	A	A	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Freon 12	-	B	A	B	B	B	B	U	B	B	U
Freon 13	-	B	A	A	B	B	B	U	A	A	U
Freon 13 B1	-	B	A	A	B	B	B	U	A	A	U
Freon 134 a	-	-	-	A	B	-	-	-	A	-	-
Freon 14	-	A	A	A	B	B	B	B	A	A	U
Freon 142 b	-	-	A	A	B	U	U	-	A	A	U
Freon 152 a	-	-	A	A	B	U	U	-	A	A	-
Freon 21	U	B	B	U	A	U	U	B	U	U	U
Freon 218	-	-	A	A	B	A	A	-	A	A	-
Freon 22	B	U	A	A	B	U	U	U	U	U	U
Freon 31	-	B	A	A	B	U	U	B	U	U	U
Freon 32	-	B	A	A	B	U	U	B	A	A	U
Freon 502	-	-	A	A	B	B	B	-	B	B	A
Freon BF	-	U	B	U	B	A	A	-	B	B	U
Freon C316	-	-	A	A	B	-	-	-	A	A	U
Freon C318	-	-	A	A	B	B	B	B	A	A	U
Freon MF	-	B	U	U	B	B	B	-	B	B	U
Freon PCA	-	A	A	U	B	B	B	-	A	A	U
Freon T-P35	-	A	A	A	B	A	A	-	A	A	A
Freon TA	-	A	A	A	B	U	U	-	A	A	A
Freon TC	-	A	A	B	B	A	A	-	A	A	U
Freon TF	-	A	A	U	B	A	A	U	A	A	U
Freon TMC	-	B	B	B	B	A	A	-	B	B	U
Freon TWD602	-	A	B	A	B	A	A	U	B	B	-
Fruit Juices	U	U	B	A	B	B	B	A	B	B	A
Fumaric Acid	U	-	B	-	A	A	A	A	A	A	B
Furan	U	U	U	U	A	U	U	U	U	U	U
Furfural (Furfurylaldehyde)	-	C	-	-	A	-	A	-	C	C	-
Furfurylalcohol	-	C	-	-	A	-	A	-	-	-	-

Chemical Compatibility Guide

G

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Gallic Acid	U	U	B	B	A	A	A	A	A	A	A
Gas Oil	A	A	B	U	A	A	A	A	A	A	B
Gasoline/Alcohol Mix	U	U	U	U	A	B	A	U	B	B	U
Gasoline, 100 Octane	U	B	U	U	A	A	A	A	A	A	U
Gasoline, 130 Octane	U	B	U	U	A	A	A	A	A	A	U
Gasoline, aromatic	U	A	U	U	A	A	A	A	A	A	U
Gasoline, Ethyl and Regular	U	B	U	U	A	A	A	A	A	A	U
Gasoline, Refined	U	B	U	U	A	A	A	A	A	A	U
Gasoline, Sour	U	B	U	U	A	A	A	A	A	A	U
Gasoline, with Mercaptan	U	B	U	U	A	A	A	A	A	A	U
Gelatin	U	U	A	A	A	A	A	A	A	A	A
Generator Gas	B	A	B	U	A	A	A	B	A	A	B
Glauber's Salt	U	U	B	A	A	B	A	B	B	B	B
Glucose solution	U	U	A	A	A	A	A	A	A	A	A
Glucose, aqueous	C	A	A	A	A	A	A	A	A	A	A
Glycerin (Glycerol)	U	U	A	A	A	A	A	A	A	A	A
Glycerol	U	U	A	A	A	A	A	A	A	A	A
Glycerol Chlorohydrin	-	-	U	B	A	B	A	-	U	U	-
Glycerol Triacetate (Triacetin)	U	U	B	A	A	U	A	U	B	B	B
Glycerol Trinitrate (Nitroglycerin)	U	U	B	A	A	A	A	U	U	U	U
Glycine	U	U	A	A	A	A	A	U	B	B	U
Glycolic Acid	U	U	B	A	A	B	A	A	A	A	A

H

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
HEF-3	U	U	U	U	A	A	A	B	B	B	U
Helium Gas	A	A	A	A	A	A	A	A	A	A	A
Heptane	A	B	B	U	A	A	A	A	A	A	C
Hexachloro Acetone	U	U	U	A	A	U	A	U	U	U	U
Hexachloro Butadiene	U	B	U	U	A	A	A	U	U	U	U
Hexachloro Cyclohexane (Lindane)	U	B	U	U	A	A	A	U	-	-	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
1-Hexadecanol	-	-	A	A	A	-	A	-	A	A	-
Hexafluorosilicic Acid	U	U	B	B	A	A/B	A	-	B	B	U
Hexaldehyd	-	U	B	A	A	U	A	U	U	U	B
Hexalin (Cyclohexanol)	-	-	B	U	A	A	A	A	A	A	U
Hexamine	U	U	U	A	A	U	A	U	U	U	U
Hexanal (Capronaldehyde)	U	U	-	B	A	U	A	U	-	-	B
Hexane	A	B	B	U	A	A	A	A	A	A	C
Hexanetriol	B	U	B	A	A	A	A	A	A	A	A
Hexene	A	B	B	U	A	A	A	A	B	B	U
Hexyl Alcohol	U	U	B	B	A	A	A	B	A	A	B
Hydrazine	C	U	B	A	A (J9503)	C	A	B	B	B	U
Hydrazine Hydrate	C	U	B	A	A (J9503)	C	A	B	B	B	U
Hydrobromic Acid	U	U	U	A	A	A	A	C	U	U	U
Hydrochlorique Acid (Muriatic Acid) 37%	U	U	U	B	A	A	A	U	U	U	U
Hydrocyanic Acid	U	-	B	A	A	A	A	B	B	B	-
Hydrofluoric Acid (cold)	U	U	U	B	A	B	A	U	U	U	U
Hydrofluoric Acid (hot)	U	U	-	U	A	U	B	U	U	U	U
Hydrogen Chloride Gas	-	-	C	A	A	A	A	U	U	U	U
Hydrogen Fluoride	U	U	U	A/B	A	-	A/B	U	U	U	U
Hydrogen Peroxide, concentrated	U	U	U	U	A	A-C	B	B	U	U	B
Hydrogen Sulfide	U	U	U	C	A	U	A	U	U	U	U
Hydrogen, Gas	B	A	A	A	A	A	A	C	A	A	C
Hydrogene Bromide, unhydrous	U	U	U	U	A	A	A	U	U	U	B
Hydrogensulfite Leach	B	U	B	A	A	A	A	-	U	U	-
Hydroquinone	B	-	U	B	A	U	A	B	U	U	U
Hydroxy Acetic Acid	U	U	U	A	A	U	A	U	U	U	B
Hydroxylamine	-	-	-	A	A	A	A	A	A	A	A
Hydroxylamine Sulfate	-	-	B	A	A	A	A	A	A	A	A
Hypochlorous Acid	U	-	U	B	A	A	A	-	U	U	-

Chemical Compatibility Guide

I

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Ink	A	A	A	A	A	B	A	A	A	A	A
Iodine	-	-	U	B	A	A	A	A	B	B	-
Iodine tincture	U	U	B	B	A	A	A	B	B	B	B
Iodoform	-	-	-	A	A	A	A	-	-	-	-
Iso-Butane	A	A	U	U	A	A	A	A	A	A	U
Iso-Butyl Alcohol	U	U	A	A	A	B	A	A	B	B	A
Iso-Butyl Methyl Ketone	U	U	U	A	A	U	B	U	U	U	U
Iso-Butylene	U	U	U	U	A	A	A	A	A	A	U
Iso-Butyraldehyde	U	U	U	A	A	U	A	U	U	U	U
Iso-Cyanate	-	-	-	A	A	-	A	-	-	-	-
Iso-Dodecane	U	U	B	U	A	A	A	A	A	A	U
Iso-Octane	A	B	B	U	A	A	A	A	A	A	U
Iso-Pentane	A	B	U	U	A	A	A	A	A	A	U
Iso-Propyl-Acetate	U	U	U	B	A	U	B	U	U	U	U
Iso-Propyl-Alcohol	U	U	B	A	A	A	A	A	B	B	A
Iso-Propyl-Benzene	U	U	U	U	A	A	A	B	U	U	U
Iso-Propyl-Chloride	U	U	U	U	A	A	A	B	U	U	U
Iso-Propyl-Ether	U	U	U	A	A	U	A/B	U	U	U	U

J

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Jet Fuel JP3	B	B	U	U	A	A	A	A	A	A	U
Jet Fuel JP4	B	B	U	U	A	A	A	B	A	A	U
Jet Fuel JP5	B	B	U	U	A	A	A	B	A	A	U
Jet Fuel JP6	B	B	U	U	A	A	A	B	A	A	U
JP3 (Fuel)	U	B	U	U	A	A	A	A	A	A	U
JP4 (Fuel)	U	B	U	U	A	A	A	B	A	A	U
JP5 (Fuel)	U	B	U	U	A	A	A	B	A	A	U
JP6 (Fuel)	B	B	U	U	A	A	A	B	A	A	U
JPX (Fuel)	-	-	B	U	A	U	A	U	A	A	U

Chemical Compatibility Guide

K

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Kerosene	C	B	U	U	A	A	A	B	A	A	U
Ketchup	U	B	A	A	A	A	A	A	A	A	A

L

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Lactams	U	U	C	U	A	U	A	U	U	U	U
Lactic Acid	U	B	A	B	A	A	A	A	B	B	B
Lanolin	A	A	B	U	A	A	A	A	A	A	B
Latex	U	U	A	A	A	A	A	A	A	A	A
Laughing Gas (N2O)	A	A	A	B	A	A	A	A	A	A	A
Lavender Oil	B	U	U	U	A	A	A	B	B	B	U
Lead Acetate Salt Solution	U	U	U	A	A	U	A	U	C	C	U
Lead Arsenate	-	A	-	A	A	-	A	-	A	A	A
Lead Nitrate	-	U	B	A	A	A	A	A	A	A	B
Lead Nitrate Solution	-	-	A	A	A	-	A	A	A	A	B
Lead Sulfate	U	A	A	A	A	A	A	A	B	B	B
Lemon Juice	U	-	B	A	A	A	A	-	A	A	A
Ligroin	-	B	B	U	A	A	A	A	A	A	U
Lindol	U	U	U	A	A	U	A	C	U	U	C
Linoleic Acid	-	B	-	U	A	A	A	-	B	B	B
Linseed Oil	B	B	B	C	A	A	A	B	A	A	B
Liqueurs	B	B	A	A	A	A	A	A	A	A	A
Lithium Bromide Brine	U	U	A	A	A	A	A	A	A	A	A
Lithium Chloride	U	U	A	A	A	A	A	A	A	A	A
Lithium Hydroxide	U	U	U	A	A	-	A/B	U	U	U	U

Chemical Compatibility Guide

M

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Machinery Oil (mineral)	A	A	B	U	A	A	A	A	A	A	B
Maganese Chloride (Solution)	U	U	A	A	A	A	A	A	A	A	A
Magnesium Acetate Solution	U	U	U	A	A	U	A	U	U	U	U
Magnesium Chloride Solution	-	U	A	A	A	A	A	A	A	A	A
Magnesium Hydroxide (Solution)	U	U	B	A	A	B	A	B	B	B	B
Magnesium Silicate (Talcum)	A	A	A	A	A	A	A	A	A	A	A
Magnesium Sulfate (Epson Salts)	U	U	A	A	A	A	A	A	A	A	A
Maleic Acid	C	C	B	A	A	A	A	B	B	B	C
Maleic Anhydride	U	-	U	U	A	B	A	-	U	U	-
Malic Acid	U	U	B	B	A	A	A	A	A	A	B
Margarine	A	B	B	U	A	A	A	A	A	A	B
Mayonaise	-	U	U	U	A	U	A	U	A	A	A
Menthol	U	U	B	B	A	A	A	U	B	B	U
Mercaptans	U	U	U	A	A	U	A	U	U	U	U
Mercuric Chloride Solution	-	-	A	A	A	A	A	A	A	A	A
Mercury	A	A	A	A	A	A	A	A	A	A	A
Mercury Nitrate	-	-	A	A	A	-	A	-	A	A	A
Mesityl Oxide	U	U	U	A	A	U	A	U	U	U	U
Methacrylic Acid	U	U	U	B	A	U	A	U	U	U	U
Methanal	U	U	U	A	A	B	A	U	B	B	B
Methane	B	U	B	U	A	A	A	C	A	A	U
Methanol	C	U	B	A	A	C	A	A	B	B	B
Methoxy Benzene	U	U	U	U	A	U	A	U	U	U	U
Methoxy Butanol	-	-	B	B	A	A	A	-	A	A	-
Methyl Acetate	U	U	B/C	A	A	U	C	U	U	U	U
Methyl Acetoacetate	U	U	U	A	A	U	B	U	U	U	B
Methyl Acrylate	U	U	U	B	A	U	B	U	U	U	U
Methyl Alcohol	C	U	B	A	A	C	A	A	B	B	B
Methyl Amine	U	U	U	A	A (J9503)	U	A	U	U	U	U
Methyl Aniline	U	U	U	B	A	B	A	-	U	U	-
Methyl Bromide	U	U	U	U	A	A	A	A	U	U	U
Methyl Butyl Ketone	U	U	U	A	A	U	B	U	U	U	U
Methyl Carbonate	U	U	U	U	A	U	A	B	U	U	U
Methyl Cellosolve	U	U	U	B	A	U	A	U	U	U	U
Methyl Cellulose	U	B	B	B	A	B	A	U	B	B	B
Methyl Chloride	U	U	U	B	A	B	A	B	U	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Methyl Cyclopentane	U	U	U	U	A	B	A	B	U	U	U
Methyl Ethyl Ketone	U	U	U	B	A	U	B	U	U	U	U
Methyl Formate	-	-	U	B	A	U	B	-	U	U	-
Methyl Glycol	U	U	U	B	A	U	A	U	U	U	U
Methyl Glycol Acetate (Ethylene glycol)	U	U	U	B	A	U	A	-	U	U	B
Methyl Iso-Butyl Ketone	U	U	U	B	A	U	A	U	U	U	U
Methyl Iso-Propyl Ketone	U	U	U	A	A	U	A	U	U	U	U
Methyl Methacrylate	U	U	U	U	A	U	A	U	U	U	U
Methyl Methacrylic Acid Ester	U	U	U	U	A	U	A	U	U	U	U
Methyl Oleate	-	-	-	B	A	A	A	B	U	U	-
Methyl Phenyl Ether (Anisole)	U	U	U	U	A	U	A	U	U	U	U
Methyl Pyrrolidone	-	U	-	A	A	U	A	-	U	U	B
Methyl Salicylate	-	-	U	B	A	-	A	-	U	U	-
Methylene Chloride	U	U	U	U	A	B	A	C	U	U	U
2-Methylpentane	A	U	-	U	A	A	A	U	A	A	U
3-Methylpentane	A	U	-	U	A	A	A	U	A	A	U
Milk	U	B	A	A	A	A	A	A	A	A	A
Milk of Lime	U	U	B	A	A	B	A	B	U	U	B
Mineral Oil	A	A	B	U	A	A	A	A	A/B	A/B	B
Mineral Spirits	C	B	C	U	A	A	A	A	A	A	U
Molasses	U	U	B	A	A	A	A	A	A	A	A
Monobromobenzene	U	U	U	U	A	B	A	U	U	U	U
Monochloroacetic Acid	U	U	U	A	A	U	A	U	U	U	U
Monochloroacetic Acid Ethyl Ester	U	U	U	B	A	U	A	U	U	U	U
Monochlorobenzene	U	U	U	U	A	B	A	B	U	U	U
Monoethanol Amine	U	U	U	B	A (J9503)	U	A	U	U	U	U
Mononitrochlorobenzene	U	U	U	U	A	A	A	A	U	U	U
Morpholine	U	U	C	B	A	-	A	-	U	U	U
Muriatic Acid (HCl) (Hydrochloric Acid)	U	U	-	B	A	A	A	-	U	U	U
Muriatic Acid (HCl), diluted	U	U	B	A	A	A	A	-	B	B	B

Chemical Compatibility Guide

N

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Naphtha	B	B	U	U	A	A	A	B	U	U	U
Naphthalene	U	U	U	U	A	A	A	B	U	U	U
Naphthenic Acid	-	-	U	U	A	A	A	A	B	B	-
Naphtolen ZD	U	-	U	U	A	A	A	-	B	B	U
Natural Gas	A	B	B	U	A	A	A	A	A	A	A
Neats Foot Oil	A	A	U	B	A	A	A	A	A	A	B
Neon Gas	A	A	A	A	A	A	A	A	A	A	A
Nickel Acetate	U	U	B	A	A	U	A	U	B	B	U
Nickel Chloride	C	C	B	A	A	A	A	A	A	A	A
Nickel Nitrate	-	-	A	A	A	A	A	-	A	A	A
Nickel Sulfate	U	C	A	A	A	A	A	A	A	A	A
Nitrating Acids	U	U	U	A	A	U	A	U	U	U	U
Nitric Acid, concentrated	U	U	U	U	A	B	A	U	U	U	U
Nitric Acid, fuming	U	U	U	U	A	B	A	U	U	U	U
Nitro Benzene	U	U	U	U	A	U	A	U	U	U	U
Nitro Glycerin	U	U	C	A	A	A	A	U	U	U	U
Nitro Glycol	U	U	B	A	A	A	A	U	U	U	U
Nitro Methane	U	U	U	B	A	U	A	U	U	U	U
Nitro Propane	U	U	U	B	A	U	A	U	U	U	U
Nitro Toluene	U	U	U	U	A	U	A	U	U	U	U
Nitrogen Gas	A	A	A	A	A	A	A	A	A	A	A
Nitrogen Tetroxide	U	U	U	U	-	U	A	U	U	U	U
Nonanol	-	U	-	A	A	A	A	-	U	U	B
Nut Oil	A	B	B	U	A	A	A	A	A	A	B

O

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Octadecane	B	B	B	U	A	A	A	A	A	A	U
Octal	U	B	U	B	A	B	A	C	U	U	C
Octane	U	U	U	U	A	A	A	B	B	B	U
Octanol (Octylalcohol)	U	U	B	A	A	A	A	B	B	B	B

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Octylalcohol	U	U	B	B	A	A	A	B	B	B	B
Octylcresol	U	U	U	U	A	B	A	U	C	C	U
Oil of Turpentine	U	U	U	U	A	A	A	B	B	B	U
Olefin, crude	A	A	U	U	A	A	A	A	A	A	U
Oleic Acid	-	-	U	U	A	A	A	-	A	A	U
Oleic Alcohol	U	U	A	A	A	A	A	U	A	A	U
Oleum (Sulfuric Acid, 0 to 50%)	U	U	U	A	A	A	A	U	U	U	U
Olive Oil	A	U	B	U	A	A	A	B	A	A	B
Ortho Dichloro Benzene	U	U	U	U	A	A	A	B	U	U	U
Oxalic Acid	-	-	B	A	A	A	A	A	B	B	B
Ozone	B	A	B	A/B	A	A	A	A	B/C	U	A

P

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Palm Kernel Oil	A	-	A	U	A	A	A	-	A	A	-
Palm Oil	A	A	U	U	A	A	A	A	A	A	U
Palmitic Acid	U	B	B	C	A	A	A	A	B	B	U
Para Dichloro Benzene	U	U	-	U	A	A	A	B	U	U	U
Paraffin	A	B	A	U	A	A	A	A	A	A	B
Paraffin Oil	A	B	A	U	A	A	A	A	A	A	B
Peanut Oil	A	A	U	U	A	A	A	A	A	A	B
Pectin	A	A	A	A	A	A	A	A	A	A	A
Penta Chloro Diphenyl	U	U	U	U	A	C	A	U	U	U	U
Penta Chloro Phenol	-	U	-	B	A	-	A	-	U	U	U
Pentane	A	U	B	U	A	A	A	U	A	A	U
Pentanol	U	U	A	A	A	B	A	A	B	B	U
Perchloric Acid	U	U	B	B	A	A	A	C	U	U	U
Perchloro Ethylene	U	U	U	U	A	B	A	B	U	U	U
Petroleum	B	B	B	U	A	A	A	B	A	A	B
Petroleum Ether	A	B	B	U	A	A	A	B	A	A	U
Phenol	C	U	U	U	A	B	A	-	U	U	U
Phenyl Benzene	-	U	U	U	A	B	A	-	U	U	-
Phenyl Ether	U	U	U	U	A	U	A	U	U	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Phenyl Hydrazine	U	U	U	U	A (J9503)	B	A	U	U	U	U
Phosphine	U	U	B	A	A	B	A	U	U	U	-
Phosphoric Acid	-	U	U	B	A	A	A	C	U	U	C
Phosphoric Acid 45%	C	U	B	A	A	A	A	A	B	B	B
Phosphorous Trichloride	U	U	U	A	A	A	A	-	U	U	U
Photographic Developing Bath	-	B	A	B	A	A	A	A	A	A	A
Phthalic Acid	-	-	B	A	A	B	A	-	B	B	A
Phthalic Anhydride	-	-	-	A	A	-	A	-	-	-	-
Picoline, alpha	-	-	-	A	A	U	A	-	-	-	-
Picric Acid, Aqueous Solution	-	B	A	B	A	A	A	B	B	B	-
Pine Oil	A	A	U	U	A	A	A	A	B	B	U
Pineapple Juice	U	U	A	A	A	A	A	A	A	A	A
Pinene	U	B	B	U	A	A	A	B	B	B	U
Piperidine	U	U	U	U	A	U	A	U	U	U	U
Polyvinyl Acetates	-	-	B	A	A	U	A	-	-	-	-
Potassium Acetate	U	B	B	A	A	B	A	U	B	B	U
Potassium Aluminium Sulfat	-	-	-	A	A	-	A	-	-	-	-
Potassium Bicarbonite	U	U	A	A	A	A	A	A	A	A	B
Potassium Bisulfate	U	U	B	A	A	A	A	B	A	A	B
Potassium Borate	C	U	B	A	A	A	A	B	A	A	B
Potassium Bromate	C	U	B	A	A	A	A	B	A	A	B
Potassium Bromide	U	U	B	A	A	A	A	A	A	A	A
Potassium Carbonate	C	U	B	A	A	A	A	A	A	A	A
Potassium Chlorate	U	U	B	A	A	A	A	-	U	U	-
Potassium Chloride	C	C	B	A	A	A	A	A	A	A	A
Potassium Chromate	U	U	B	A	A	A	A	-	B	B	-
Potassium Cyanide	U	U	B	A	A	A	A	A	A	A	A
Potassium Dichromate	U	C	B	A	A	A	A	U	A	A	B
Potassium Hydroxide (Solution 50%)	U	U	B	A	A	C	A	C	B	B	C
Potassium Hydroxide, Potassium Lye	U	U	B	A	A	U	A	U	B	B	U
Potassium Hypochlorite (Javelle water)	U	U	-	B	A	A	A	B	B	B	B
Potassium Iodide	U	U	B	A	A	A	A	A	A	A	A
Potassium Nitrate	C	C	B	A	A	A	A	A	B	B	A
Potassium Perchlorate	U	U	B	A	A	A	A	-	U	U	-
Potassium Perfluoroacetate	-	-	B	A	A	U	A	U	B	B	-
Potassium Permanganate	C	B	B	A	A	A	A	U	U	U	U
Potassium Persulfate	U	U	B	A	A	A	A	U	U	U	U
Potassium Phosphate	-	-	-	A	A	A	A	-	A	A	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Potassium Sulfate	U	C	B	A	A	A	A	B	A	A	B
Potassium Sulfite	U	C	A	A	A	A	A	A	A	A	A
Propane	B	B	B	U	A	A	A	B	A	A	U
Propanol	U	U	A	A	A	A	A	A	B	B	B
2-Propanone (Acetone)	U	U	U	A	A	U	B	U	U	U	U
2-Propene-1-ol	U	U	A	A	A	A	A	U	B	B	U
Propinyl Alcohol	U	-	A	A	A	A	A	-	A	A	-
Propion Aldehyde	U	U	U	A	A	U	A	U	U	U	U
Propionic Acid	C	U	B	B	A	A	A	U	A	A	U
Propyl Acetate	U	U	U	B	A	U	B	U	U	U	U
Propyl Acetone	U	U	U	A	A	U	A	U	U	U	U
Propyl Amine	U	U	U	U	A (J9503)	U	A	U	U	U	U
Propyl Nitrate	U	U	U	A	A	U	A	U	U	U	U
Propylene	U	U	U	U	A	A	A	B	U	U	U
Propylene Dichloride	-	-	-	U	A	-	A	-	U	U	U
Propylene Glycol	U	U	A	A	A	A	A	-	A	A	-
Propylene Oxide	U	U	U	B	A (J9503)	U	A	U	U	U	U
Pyridine	U	U	U	B	A	B	A	U	U	U	U
Pyrrole	U	U	U	U	A	U	A	B	U	U	B

R

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Rapeseed Oil	B	B	B	U	A	A	A	B	B	B	U
Roast Gas (dry)	A	-	B	A	A	A	A	A	A	A	A
Rosin (Colophony)	U	U	A	A	A	A	A	A	A	A	A

Chemical Compatibility Guide

S

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Salicylic Acid	-	A	A	A	A	A	A	-	B	B	-
Sea Water	U	U	B	A	A	B	A	A	A	A	B
Sewage	-	-	B	A	A	A	A	A	A	A	A
Silicone grease	A	A	A	A	A	A	A	A	A	A	U
Silicic Acid	U	-	B	A	A	A	A	-	A	A	-
Silicon Dioxide	-	A	-	A	A	A	A	-	A	A	A
Silicone Oil	A	A	A	A	A	A	A	A	A	A	U
Silver Cyanide Solution	U	U	A	U	A	A	A	A	U	U	U
Silver Nitrate	B	-	B	A	A	A	A	A	B	B	A
Silver Salts	U	U	A	A	A	A	A	A	A	A	A
Skydrol 500	U	U	U	A	A	U	A	U	U	U	U
Skydrol 7000	U	U	U	A	A	B	A	U	U	U	U
Soap Solution	B	B	B	A	A	A	A	A	A	A	A
Soda (Sodium Carbonate)	U	U	A	A	A	A	A	A	A	A	A
Sodium Acetate	U	U	B	A	A	U	A	U	B	B	B
Sodium Benzoate	U	U	B	A	A	A	A	A	A	A	A
Sodium Bicarbonate Solution	U	U	A	A	A	A	A	A	A	A	A
Sodium Bisulfate Solution	U	U	A	A	A	A	A	A	A	A	A
Sodium Bisulfite Solution	U	U	A	A	A	A	A	A	A	A	A
Sodium Borate (Borax)	U	U	A	A	A	A	A	A	B	B	A
Sodium Carbonate (Soda Ash)	U	U	A	A	A	A	A	A	A	A	A
Sodium Carbonate Solution	-	-	A	A	A	A	A	A	A	A	A
Sodium Chlorate	U	B	B	A	A	A	A	U	B	B	U
Sodium Chloride (Common Salt)	U	U	A	A	A	A	A	A	A	A	A
Sodium Chloride Solution	-	-	A	A	A	A	A	-	A	A	-
Sodium Chlorite	-	-	U	A	A	A	A	-	U	U	-
Sodium Cyanide Solution	-	-	A	A	A	-	A	-	B	B	A
Sodium Dichromate	U	U	A	A	A	A	A	-	B	B	B
Sodium Fluoride	-	B	-	A	A	A	A	-	A	A	B
Sodium Hydroxide	C	C	B	A	A	C	A	C	B	B	C
Sodium Hydroxide, Caustic Soda	B	B	B	A	A	B	A	B	B	B	A
Sodium Hypochlorite Solution	U	U	B	A	A	A	A	B	B	B	B
Sodium Nitrate	U	U	B	A	A	A	A	A	B	B	B
Sodium Nitrite	U	U	B	A	A	A	A	U	U	U	U
Sodium Peroxide Solution	U	U	B	A	A	A	A	A	B	B	U
Sodium Phosphate	-	-	B	A	A	A	A	-	A	A	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Sodium Silicate Solution	-	-	A	A	A	A	A	-	A	A	-
Sodium Sulfate Solution (Glauber's Salt)	U	U	B	A	A	B	A	B	B	B	B
Sodium Sulphhydrate Solution	U	-	A	A	A	A	A	A	A	A	A
Sodium Sulfide	U	U	B	A	A	A	A	A	B	B	B
Sodium Sulfite Solution	U	U	A	A	A	A	A	A	A	A	A
Sodium Tetraborate Solution	U	-	B	A	A	A	A	A	B	B	B
Sodium Thiosulfate (Antichlor)	-	-	A	A		A	A	-	B	B	-
Soy Bean Oil	B	B	B	U	A	A	A	A	A	A	B
Sperm Oil	-	-	-	B	A	A	A	-	A	A	-
Spermacetin	U	U	B	U	A	A	A	U	A	A	U
Spirits	B	B	A	A	A	A	A	B	A	A	A
Stannic Chloride Solution	-	-	U	A	A	A	A	A	A	A	B
Starch	B	B	A	A	A	A	A	A	A	A	A
Stearic Acid	A	A	B	B	A	A	A	A	B	B	B
Stoddard Solvent	A	A	B	U	A	A	A	A	A	A	U
Styrene	U	U	U	U	*	A	A	C	U	U	U
Succinic Acid	U	U	B	A	A	A	A	-	A	A	A
Sucrose Sap	U	U	B	A	A	A	A	A	A	A	A
Sugar Solutions	U	U	B	A	A	A	A	A	A	A	A
Sulfur	U	-	A	A	A	A	A	B	U	U	B
Sulfur Chloride	U	U	U	U	A	A	A	B	U	U	U
Sulfur Dioxide (SO2)	U	U	U	A	A	B	A	B	U	U	B
Sulfur Dioxide Liquid (anhydrous)	U	-	U	A	A	U	A	B	U	U	B
Sulfur Dioxide, gaseous	U	-	U	A	A	U	A	B	U	U	B
Sulfur Hexafluoride (SF6)	B	-	A	A	A	B	A	B	B	B	-
Sulfuric Acid (0 to 50%)	U	U	U	A/B	A	A/B	A	U	U	U	U
Sulfuric Acid, diluted	U	U	U	A	A	A	A	U	B	B	U
Sulfurous Acid	U	U	-	B	A	A	A	-	-	-	U

Chemical Compatibility Guide

T

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Talcum	A	A	A	A	A	A	A	A	A	A	A
Tallow	U	B	B	B	A	A	A	U	A	A	B
Tannins	U	B	B	B	A	A	A	A	B	B	B
Tar	U	U	U	U	A	B	A	C	U	U	-
Tartaric Acid	U	U	B	B	A	A	A	A	A	A	A
Tetrachloroethane	U	U	U	U	A	B	A	C	U	U	U
Tetrachloromethane	-	U	U	U	A	A	A	B	U	U	U
Tetrachloroethylene	U	U	U	U	A	A	A	B	U	U	U
Tetrahydrofuran	U	U	U	U	A	U	C	U	U	U	U
Thionyl Chloride	U	U	U	B	A	A	A	U	U	U	U
Thiophene	U	U	U	U	A	U	A	U	U	U	U
Titanium Tetrachloride	U	U	B	B	A	B	A	B	B	B	U
Toluene (Toluol)	U	U	U	U	A	B	A	B	U	U	U
Transformer Oil	B	A	U	U	A	A	A	A	B	B	B
Tri-Iso-Propyl Benzene	A	A	U	U	A	A	A	-	A	A	U
Triacetin (Glycerine Triacetate)	U	U	B	A	A	U	A	U	B	B	B
Triaryl Phosphate	U	U	U	A	A	A	A	B	U	U	U
Tributoxy Ethyl Phosphate	B	-	B	B	A	B	A	-	U	U	U
Tributyl Mercaptane	U	-	U	U	A	A	A	U	U	U	U
Tributyl Phosphate	U	U	U	B	A	U	A	U	U	U	U
Trichloro Benzene	U	U	U	U	A	A	A	U	-	-	U
Trichloro Ethane	U	U	U	B/C	A	A	A	B	U	U	U
Trichloro Ethyl Phosphate	-	-	U	-	A	U	A	-	U	U	-
Trichloro Ethylene	U	U	U	B/C	A	B	A	B	U	U	U
Trichloroacetic Acid	U	U	U	B	A J8325)	U	A	U	B	B	B
Tricresyl Phosphate	U	U	U	B	A	B	A	B	U	U	U
Triethanolamine	U	U	-	A	A	-	A	-	-	-	U
Triethyl Borane	-	-	-	-	A	A	A	-	-	-	-
Triethyl Glycol	C	-	-	A	A	A	A	-	A	A	A
Triethylaluminium	-	-	-	U	A	B	A	-	-	-	-
Trifluoro Ethane	U	U	U	U	A	A	A	B	U	U	U
Trinitrotoluene (TNT)	U	B	B	U	A	B	A	B	U	U	-
Trioctyl Phosphate	U	U	U	A	A	B	A	B	U	U	U
Trisodium Phosphate Solution	C	B	B	A	A	A	A	A	A	A	A
Turpentine	B	C	U	U	A	A	A	A	A	A	U

Chemical Compatibility Guide

U

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Urea	B	U	B	A	A	A	A	A	A	A	A

V

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Vaseline	B	B	B	U	A	A	A	A	A	A	B
Vaseline Oil	U	U	B	U	A	A	A	B	A	A	B
Vegetable Juices	U	U	B	A	A	A	A	A	A	A	A
Vegetable Oils	B	-	B	U	A	A	A	A	A	A	B
Vinegar	U	U	B	A	A	B	A	B	B	B	A
Vinyl Acetate	-	-	-	-	A	-	A	-	-	-	-
Vinyl Chloride, liquid	-	-	-	-	A	-	A	-	-	-	-
Vinylidene Chloride	U	U	U	U	A	B	A	U	U	U	U

W

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Waste Gas (cont. Carbon Dioxide)	A	-	A	A	A	A	A	A	A	A	A
Waste Gas (cont. Carbon Monoxide)	A	A	A	A	A	A	A	A	A	A	A
Waste Gas (cont. Hydrogen Chloride)	-	-	A	A	A	A	A	-	B	B	-
Waste Gas (cont. Hydrogen Fluoride)	-	-	A	A	A	A	A	-	A	A	A
Waste Gas (cont. Nitrous Fumes)	U	-	A	A	A	A	A	B	-	-	U
Waste Gas (cont. Sulfur Dioxide)	-	-	A	A	A	A	A	-	B	B	-
Waste Gas (cont. Sulfuric Acid)	-	-	B	A	A	A	A	-	U	U	-
Water steam < +150 °C / +302 °F	U	U	U	A	A	U	A	B	U	U	B
Water steam > +150 °C / +302 °F	U	U	U	B	A	U	B	U	U	U	U
Water to +80 °C / +176 °F	U	U	B	A	A	B	A	A	A	B	B
Water to +135 °C / +275 °F	U	U	C	A	A	C	A	A	C	U	U

Chemical Compatibility Guide

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Water vapour < +140 °C / +284 °F	U	U	U	A	A	U	A	B	C	U	B
Water vapour > +140 °C / +284 °F	U	U	U	B	A	U	A	B	U	U	B
Wax Alcohols	A	-	B	U	A	A	A	-	A	A	A
Wine + Whiskey	U	U	A	A	A	A	A	A	A	A	A
Wood Spirit	C	U	B	A	A	C	A	A	B	B	B

X

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Xenon	A	A	A	A	A	A	A	A	A	A	A
Xylene (Xylol)	U	U	U	U	A	B	A	U	U	U	U
Xylidines (aromatic Amines)	U	U	U	B	A	U	A	U	U	U	U

Y

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Yeast	B	U	A	A	A	A	A	A	A	A	A

Z

Chemical	ACM	AU	CR	EPDM	FFKM (Isolast®)	FKM	FKM Resifluor™ 500	FVMQ	HNBR	NBR	VMQ
Zeolites	-	-	A	A	A	A	A	-	A	A	-
Zinc Acetate	U	U	B	A	A	B	A	U	B	B	U
Zinc Chloride Solutions	U	U	A	A	A	A	A	A	A	A	-
Zinc Sulfate	U	U	A	A	A	A	A	A	A	A	A